

Work Order ID 67046

Friday, March 04, 2011 10:41:51 AM

2 LAB GREEN



Page 1

Item ID: K10003

Accept



Setup Start



Revision ID:

Stop



Item Name: Saddle, D205-634-011

Start Date: 3/3/2011 Start Qty: 13.00



Cust Item ID:

Required Date: 3/15/2011 Req'd Qty: 13.00



Customer:

Reference:

Approvals:

Process Plan:

[Signature]

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN634,635

Rev F

P10

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Create White labels only per PPP K10003

*CHG 007
CHG 008*

ml 11 03 10

11-03-10 (13)

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

11/3/1 (13)

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

ml 11 03 10 (13)

Dart Aerospace Ltd

W/O: 67046		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
u/03/10	100	Per. change chg # is now A7 008 not 007. make correction on w/o.	<i>[Signature]</i>	11/23/11			<i>[Signature]</i> u/03/10

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

(b) (7)(C), (b) (7)(D)

Page 2

Accept

[illegible]**Setup Start**

[REDACTED]

Stop



Start Date: 3/3/2011 **Start Qty:** 13.00

**Cust Item ID:**

Required Date: 3/15/2011 **Req'd Qty:** 13.00

[illegible]

Customer:

Reference:

Run Start



Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Stop

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Operation Description

Set Up/ Run Hours

Tool ID

Tool #**Plan
Code**

**Accept
Qty**

Reject Qty Reject
Number

**Insp.
Stamp**

130

Identify as per dwg & Stock Location: _____

0.00

Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

██████████

QC

Memo

0.00

Quality Control

11/3/10 *[Signature]*

11-03-16
(13)

Picklist Print

Friday, March 04, 2011 10:41:47 AM

Page 1

Work Order ID: 67046

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011



Start Date: 3/3/2011

Required Date: 3/15/2011

Start Qty: 13.00

Required Qty: 13.00

Comments: IPP : I 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF
 IPP : J 06-07-25 As per DSI 9344 JLM
 IPP : K 06.11.17 Per K10003 Rev C KJ
 IPP : L 07.01.12 Document Record for copying bluefile rmv KJ
 IPP Rev:M 08-08-12 now @ chg 006 (DSI 9418) DD verified by:
 IPP N 09.01.27 DSI 9418 rev B EC verified by: DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-51A  Bolt		Purchased	No			110	Each	236.0000	8	104			
<div> <div> <div>Location</div> <div>ST361</div> </div> <div> <div>Loc Qty</div> <div>236</div> </div> <div> <div>Loc Code</div> <div></div> </div> </div>													
<div> <div> <div>Location</div> <div>115316</div> </div> <div> <div>Loc Qty</div> <div>136</div> </div> <div> <div>Loc Code</div> <div>115316</div> </div> </div>													
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AN4-6A  Bolt		Purchased	No			110	Each	1,674.000	16	208			
<div> <div> <div>Location</div> <div>ST356</div> </div> <div> <div>Loc Qty</div> <div>1674</div> </div> <div> <div>Loc Code</div> <div></div> </div> </div>													
<div> <div> <div>Location</div> <div>112933</div> </div> <div> <div>Loc Qty</div> <div>96</div> </div> <div> <div>Loc Code</div> <div></div> </div> </div>													
<div> <div> <div>Location</div> <div>113149</div> </div> <div> <div>Loc Qty</div> <div>17</div> </div> <div> <div>Loc Code</div> <div></div> </div> </div>													
<div> <div> <div>Location</div> <div>115108</div> </div> <div> <div>Loc Qty</div> <div>8</div> </div> <div> <div>Loc Code</div> <div></div> </div> </div>													
<div> <div> <div>Location</div> <div>115457</div> </div> <div> <div>Loc Qty</div> <div>253</div> </div> <div> <div>Loc Code</div> <div></div> </div> </div>													
<div> <div> <div>Location</div> <div>115936</div> </div> <div> <div>Loc Qty</div> <div>200</div> </div> <div> <div>Loc Code</div> <div></div> </div> </div>													
<div> <div> <div>Location</div> <div>116191</div> </div> <div> <div>Loc Qty</div> <div>300</div> </div> <div> <div>Loc Code</div> <div></div> </div> </div>													
<div> <div> <div>Location</div> <div>116400</div> </div> <div> <div>Loc Qty</div> <div>400</div> </div> <div> <div>Loc Code</div> <div></div> </div> </div>													
<div> <div> <div>Location</div> <div>116924</div> </div> <div> <div>Loc Qty</div> <div>400</div> </div> <div> <div>Loc Code</div> <div></div> </div> </div>													

W 11/3/8 (13)

1151083x
115457200

Picklist Print

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Page 2

Work Order ID: 67046

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 3/3/2011

Required Date: 3/15/2011

Start Qty: 13.00

Required Qty: 13.00



BOLT

Purchased No

110 Each

386.0000

13

Location

Loc Qty

Loc Code

MEZZ

386

101467

102

107287

97

110823

181

19529

6

110

Each

192.0000

104

Location

Loc Qty

Loc Code

ST342

192

115767

42

116003

100

116924

50

110

Each

30.0000

416

Location

Loc Qty

Loc Code

ST300

24

113288

24

ST356

6

115622

6

110

Each

0.0000

104

AN960JD416

NAS1149D0663J

Purchased

No

Washer

110

Each

30.0000

416

AN960JD616

NAS1149D0663J

Purchased

No

Washer

110

Each

0.0000

104

Friday, March 04, 2011 10:41:48 AM

Shop Packet Print

Page 2

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

child of
D204-634

Part No: K10003 PAR #: _____ Fault Category: Prod Eng - Correct NCR: Yes No DQA: Yes Date: 11/03/15
 Resolution: Doc. Revised Disposition: rework QA: N/C Closed Date: 11/03/15

NCR: <u>67046</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
11/03/10	# 110	AN440A calls for Qty x4 per kit in IZN. not x1 as indicated on w/o.	JP 11.03.10	→ update Bom + attach a copy for ref	JP 11.03.11	S 11/03/14	JP 11.03.10	S 11/03/10
		Re: w/o / Bom not correctly updated re: LOA.	JP 11.03.10	→ update w/o to correctly match Bom + IZN. (check all w/o's in circulation)	JP 11.03.11	S 11/03/14	JP 11.03.10	S 11/03/10

NOTE: Date & initial all entries

Picklist Print

Friday, March 04, 2011 10:41:48 AM

Page 3

Work Order ID: 67046

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 3/3/2011

Required Date: 3/15/2011

Start Qty: 13.00

Required Qty: 13.00

D2570

Manufactured No

110 Each

369.0000

24 312

Bushing

Location

Loc Qty

Loc Code

ST017

369

60476

2

62204

107

63310

100

64419

160

62204 92x
63310 100x
64419 120x

D2571

Manufactured No

110 Each

28.0000

Saddle, Fwd Out 205

Location

Loc Qty

Loc Code

ST423

10

65513

10

ST425

3

43564

3

ST433

15

62111

3

63499

12

65513 10x
43564 3x

D2572

Manufactured No

110 Each

25.0000

Saddle, Fwd In 205

Location

Loc Qty

Loc Code

ST425

13

43565

3

65514

10

ST433

12

63500

12

43565 3x
65514 10x

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Shop Packet Print

Page 3

Picklist Print

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Work Order ID: 67046

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 3/3/2011

Required Date: 3/15/2011

Start Qty: 13.00

Required Qty: 13.00



Saddle, Aft Out 205

Manufactured No

110 Each

24.0000



13

Location

Loc Qty

Loc Code

ST423

10

65515

10

ST425

3

43566

3

ST434

11

63501

11

65515 10x

43566 3x



Saddle, Aft In 205

Manufactured No

110 Each

25.0000



13

Location

Loc Qty

Loc Code

ST424

10

65516

10

ST425

15

43567

3

63502

12

65516

43567

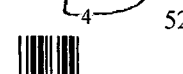


Set Screw

Manufactured No

110 Each

189.0000



52

Location

Loc Qty

Loc Code

ST021

189

39224

4

62085

85

64276

100

62085

Picklist Print

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Work Order ID: 67046

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 3/3/2011

Required Date: 3/15/2011

Start Qty: 13.00

Required Qty: 13.00



Saddle Spacer

Manufactured No

110 Each

87.0000

2 26

Location

Loc Qty

Loc Code

ST025

87

60853

26

63326

17

66849

44

Manufactured No

110 Each

53.0000

2 26

Location

Loc Qty

Loc Code

ST025

53

61211

5

63325

48

Manufactured No

110 Each

29.0000

13

Location

Loc Qty

Loc Code

ST474

29

61995

3

62227

12

62958

14

Manufactured No

110 Each

23.0000

1 13

Location

Loc Qty

Loc Code

ST474

23

53888

1

56514

1

61675

6

62959

15

D3405-041

Lug Assembly

Dozb Green

D3405-043

Lug Assembly

Dozb Green

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Picklist Print

Page 6

Friday, March 04, 2011 10:41:48 AM

Work Order ID: 67046

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 3/3/2011

Required Date: 3/15/2011

Start Qty: 13.00

Required Qty: 13.00

D3407-041

Manufactured No

110

Each

20.0000

1 13



Low Ring

Dark Green

Location

Loc Qty

Loc Code

ST464

20

62228

8

62960

12

Manufactured No

110

Each

51.0000

2 26

D3417-5



Washer

Location

Loc Qty

Loc Code

ST053

51

60297

11

62217

40

Manufactured No

110

Each

28.0000

1 13

D3456-1



Washer

Location

Loc Qty

Loc Code

ST054

28

63239

2

64282

26

Manufactured No

110

Each

61.0000

2 26

D3533-1



Set Screw

Location

Loc Qty

Loc Code

ST066

61

51602

11

66138

50

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Page 6

Picklist Print

Friday, March 04, 2011 10:41:48 AM

Page 7

Work Order ID: 67046

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 3/3/2011

Required Date: 3/15/2011

Start Qty: 13.00

Required Qty: 13.00

MS21042L4

Purchased

No

110

Each

4,793.000

24 312



Nut

+++
+++ ++

Location

Loc Qty

Loc Code

ST300

4793

1123143

2

115589

10

115621

20

116188

2761

116823

2000

116188

MS210434

Purchased

No

110

Each

892.0000

5 65



Nut

+++
+++ ++

Location

Loc Qty

Loc Code

ST301

892

114523

5

114784

2

115936

22

116188

563

116549

300

115936 22X
116188 43X

4/3/7 (13)

Friday, March 04, 2011 10:41:48 AM

Shop Packet Print

Page 7

REFERENCE ONLY

DART AEROSPACE LTD.

D205-634

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5.0 PARTS LIST

Item	634-011	634-015	634-041	634-045	641-011	Part Number	Description
	X					D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
	1		X			D205-634-041	SKIDTUBE
		1		X		D205-634-045	SKIDTUBE
	1	1			X	D205-641-011	GROUND HANDLING KIT
1			1			D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1		D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16		D2594-1	* PLUG
2B			16	16		D2594-3	* O-RING
3			1	1		D2855	* AFT CAP
4			2	2		AN3-5A	* BOLT
5			2	2		AN960JD10L	* WASHER
6A			1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
6B			1	1		D3566-1	* GASKET
7A			1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
7B			1	1		D3566-1	* GASKET
8A			1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
8B			1	1		D3566-5	* GASKET
9A			1	1		D3564-13	* WEARSHOE
9B			1	1		D3566-13	* GASKET
10			50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50		AN960C10L	* WASHER (REPLACES AN960JD10L)
12			50	50		ALS4-1032-130	* INSERT
13			2	2		ALS4-1032-225	* INSERT
20	1	1				D2571	SADDLE, FWD OUTSIDE
21	1	1				D2572	SADDLE, FWD INSIDE
22	1	1				D2573	SADDLE, AFT OUTSIDE
23	1	1				D2574	SADDLE, AFT INSIDE
24	8	8				AN4-51A	BOLT
25	16	16				D2570	BUSHINGS
26	8	8				MS21042L4	NUT (OR MS21042-4)
27	8	8				AN6-12A	BOLT
28	8	8				AN960JD616	WASHER
29	16	16				AN4-6A	BOLT
30	32	32				AN960JD416	WASHER
31	16	16				MS21042L4	NUT (OR MS21042-4)
32	4	4				D2747	SET SCREW
33	2	2				D3533-1	SET SCREW
40	1	1				D3407-041	TOW RING (REPLACES D2968-041)
41	1	1				D3456-1	WASHER
43	1	1				MS21043-4	NUT
44	2	2				D3417-5	WASHER
50					1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51					1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52					4	AN4C47A	BOLT
53					8	D2570	BUSHING
54					4	MS21043-4	NUT (OR MS21042-4)
60	2	2				D2876	SADDLE SPACER
61	2	2				D2877	SADDLE SPACER

*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

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Revision: F

Date: 08.10.07

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D205-634 REV. F AND
INSTALLATION INSTRUCTIONS D204-635 REV. F

REF. TCCA STC SH96-88

REF. FAA STC SR00563NY

REF. EASA STC EASA.IM.R.S.01303

REFERENCE ONLY

PURPOSE:

THE PARTS LIST OF INSTALLATION INSTRUCTIONS D205-634 REV. F AND D204-635 REV. F LISTS THE INCORRECT PART NUMBER FOR THE BOLT PROVIDED WITH D205-641-011 GROUND HANDLING KIT. THE CORRECT PART NUMBER FOR THE BOLT IS AN4C46A.

CHANGE:

THE PART NUMBER IN SECTION 5.0 OF D205-634 REV. F AND D204-635 REV. F AND SECTION 32.9 OF ICA-D204-635 REV. 3 IS AMENDED AS FOLLOWS:

5.0 PARTS LIST (D205-634 REV. F)

Item	634 -011	634 -015	634 -041	634 -045	641 -011	PART NUMBER	DESCRIPTION
	X					D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
	1		X			D205-634-041	SKIDTUBE
		1		X		D205-634-045	SKIDTUBE
	1	1			X	D205-641-011	GROUND HANDLING KIT

IS:

52					4	AN4C46A	BOLT
----	--	--	--	--	---	---------	------

WAS:

52					4	AN4C47A	BOLT
----	--	--	--	--	---	---------	------

5.0 PARTS LIST (D204-635 REV. F)

32.9 PARTS LIST (ICA-D204-635 REV. 3)

Item	635 -011	635 -041	641 -011	PART NUMBER	DESCRIPTION
	X			D204-635-011	SKIDTUBE INSTALLATION
	1	X		D204-635-041	SKIDTUBE
	1		X	D205-641-011	GROUND HANDLING KIT

IS:

52			4	AN4C46A	BOLT
----	--	--	---	---------	------

WAS:

52			4	AN4C47A	BOLT
----	--	--	---	---------	------

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 10.11.26
CERT. NO.: SH96-88
ISSUE NO.: 3

A	NEW ISSUE (REF. CAR10-27)	MB	10.11.26
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		DSI 9536	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		P/N CORRECTION	NTS
DATE	10.11.26	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

DART SERVICE INSTRUCTION

TO AMEND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D205-634 Rev. 3

REF. CANADIAN STC: SH96-88 **REFERENCE ONLY**

REF. FAA STC: SR00563NY

REF. EASA STC: EASA.IM.R.S.01303

PURPOSE:

The parts list of Instructions for Continued Airworthiness ICA-D205-634 Rev. 3 lists the incorrect washer for the D3407-041 Tow Ring Assembly. The correct washer is the D3417-5 Washer, which has a groove to fit the ridge on the sides of the Dart skidtube.

CHANGE:

The parts in section 32.9 (pg. 35) of ICA-D205-634 Rev. 3 is amended as follows:

ITEM	634 -011	634 -015	634 -041	634 -045	641 -011	PART NUMBER	DESCRIPTION
	X					D205-634-011	SKIDTUBE INSTALLATION, (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION, (MODIFIED)

IS:

44	2	2				D3417-5	WASHER
----	---	---	--	--	--	---------	--------

WAS:



44	2	2				D3417-3	WASHER
----	---	---	--	--	--	---------	--------

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 09.06.30
CERT. NO.: SH96-88
ISSUE NO.: 3

A	NEW ISSUE , REF CAR 09-001	CP	09.06.30
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO. REV. A	
MFG. APPR.	N/A	DSI 9468 SHEET 1 OF 1	
APPROVED		TITLE SCALE	
DE APPR.		PARTS LIST CORRECTION NTS	
DATE	09.06.30	<small>COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

Single-Level Bill

Friday, March 11, 2011 11:29:58 AM

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Criteria : Item ID: k10003, All Product Families, All Item Types, All Categories, All Buyers/Planners, Effective Start Date: 3/11/2011.

Single Level Bill of Material Standard Report As of: 3/11/2011

Parent Item ID K10003 Unit Measure Each Replacement Item ID
Item Name Saddle, D205-634-011

Item ID	Item Name	Replacement Item ID	Qty/ Assy	Unit Measure	Eff. Start Date	Eff. Stop Date
BOM Type Production						
AN4-51A	Bolt	REFERENCE ONLY	8.0000	Each	6/26/2009	
AN4-6A	Bolt		16.0000	Each	6/26/2009	
AN4C46A	BOLT		4.0000	Each	2/16/2011	
AN6-12A	Bolt		8.0000	Each	6/26/2009	
AN960JD416	Washer	NAS1149D0463J	32.0000	Each	6/26/2009	
AN960JD616	Washer	NAS1149D0663J	8.0000	Each	6/26/2009	
D2570	Bushing		24.0000	Each	12/5/2009	
D2571	Saddle, Fwd Out 205		1.0000	Each	12/5/2009	
D2572	Saddle, Fwd In 205		1.0000	Each	12/5/2009	
D2573	Saddle, Aft Out 205		1.0000	Each	12/5/2009	
D2574	Saddle, Aft In 205		1.0000	Each	12/5/2009	
D2747	Set Screw		4.0000	Each	12/5/2009	
D2876	Saddle Spacer		2.0000	Each	12/5/2009	
D2877	Saddle Spacer		2.0000	Each	12/5/2009	
D3405-041	Lug Assembly		1.0000	Each	12/5/2009	
D3405-043	Lug Assembly		1.0000	Each	12/5/2009	
D3407-041	Tow Ring		1.0000	Each	12/5/2009	
D3417-5	Washer		2.0000	Each	12/5/2009	
D3456-1	Washer		1.0000	Each	12/5/2009	

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Parent Item ID K10003

Unit Measure Each

Replacement Item ID

Item Name Saddle, D205-634-011

Item ID	Item Name	Replacement Item ID	Qty/ Assy	Unit Measure	Eff. Start Date	Eff. Stop Date
D3533-1	Set Screw		2.0000	Each	12/5/2009	
MS21042L4	Nut		24.0000	Each	6/26/2009	
MS21043-4	Nut		5.0000	Each	6/26/2009	

REFERENCE ONLY